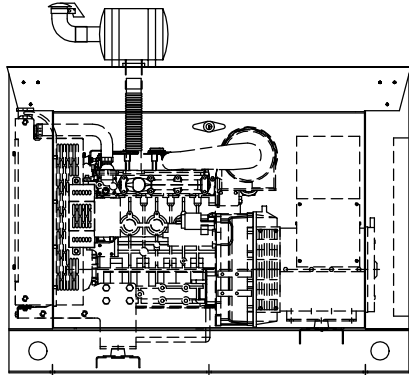


TAYLOR[®]

POWER SYSTEMS

Model: DS20M2

Ratings Range:



DRAWING DEPICTS UNIT WITH OPTIONAL EQUIPMENT

	50Hz	60Hz
Standby: kw	16	20
kva	20	25
Prime: kw	14	18
kva	17.5	22.5

Features

- **Single source responsibility for the generator set and accessories.**
- **Prototype and production tested to insure one step load acceptance per NFPA 110.**
- **Two year limited warranty on generator sets and accessories.**
- **Unit conforms to CSA, NEMA, EGSA, ANSI and other standards.**
- **Microprocessor based control system providing digital metering and monitoring.**
- **Heavy duty 4 cycle industrial engine for reliability and fuel efficiency.**
- **Brushless rotating field generator with class H insulation.**
- **Heavy duty steel base with integral vibration isolators.**
- **EPA Tier 2 Certified Engine**

Generator	Voltage	PH	Hz	125°C Rise		105°C Rise	
				Standby Rating	Amps	Prime Rating	Amps
BCI184E311	277/480	3	60	20/25	30	18/22.5	27
	139/240	3	60	20/25	60	18/22.5	54
	254/440	3	60	20/25	33	18/22.5	30
	127/220	3	60	20/25	66	18/22.5	59
	240/416	3	60	20/25	35	18/22.5	31
	120/208	3	60	20/25	69	18/22.5	62
	120/240	3	60	20/25	60	18/22.5	54
	219/380	3	60	20/25	42	18/22.5	34
	120/240	1	60	18/18	75	16/16	67
	254/440	3	50	16/20	26	14/17.5	23
	127/220	3	50	16/20	52	14/17.5	46
	120/208	3	50	16/20	56	14/17.5	49
	240/415	3	50	16/20	28	14/17.5	24
	219/380	3	50	16/20	30	14/17.5	27
	110/190	3	50	16/20	61	14/17.5	52
	110/220	1	50	15/15	68	13/13	59
BCI184E06	120/240	1	60	20/20	83	18/18	75

RATINGS: All three-phase units are rated at 0.8 power factor. All single-phase units are rated at 1.0 power factor.

STANDBY RATINGS: Standby ratings apply to installations served by a reliable utility source. The standby rating is applicable to varying loads for the duration of a power outage. There is no overload capability for this rating. Ratings are in accordance with ISO-3046/1, BS 5514, AS 2789, and DIN 6271.

PRIME POWER RATINGS: Prime power ratings apply to installations where utility power is unavailable or unreliable. At varying load the number of generator set operating hours is unlimited. A 10% overload capacity is available for one hour in twelve. Ratings are in accordance with ISO-8528/1, overload power in accordance with ISO-3046/1, BS5514, AS2789, and DIN 6271. For limited running time and base load ratings consult the factory. The generator set manufacturer reserves the right to change the design or specifications without notice and without any obligation or liability whatsoever.

GENERAL GUIDELINES FOR DERATION: Altitude: Derate 0.5% per 100m (328 ft.) elevation above 1000m (3279 ft.)
Temperature: Derate 1.0% per 10°C (18°F) temperature above 40°C (104°F).

APPLICATION & ENGINEERING DATA

ENGINE

Engine Specifications	60 Hz	50 Hz
Manufacturer	Perkins	
Engine, model, type	404C-22G	
Cylinder arrangement	IN-LINE 4 CYLINDER	
Displacement, cu. in. (L)	135 (2.26)	
Bore and stroke, in. (mm)	3.3 (84) x 3.9 (100)	
Compression ratio	23.3:1	
Piston speed, ft/sec. (m/sec)	19.5 (5.94)	16.25 (4.95)
Rated rpm	1800	1500
Max. power at rated rpm, hp (kw)	32.6 (24.3)	27.6 (20.6)
Cylinder head material	Cast iron	
Crankshaft material	Forged steel	
Governor type	Mechanical	
Frequency regulation, no load to full load	3-5%	
Frequency regulation, steady state	±0.8%	
Air cleaner type, all models	Dry paper element	
Combustion air, cfm (m ³ /min.)	61.4 (1.74)	51.2 (1.45)

EXHAUST

Exhaust System	60 Hz	50 Hz
Exhaust flow at rated kW, cfm (m ³ /min.)	168 (4.76)	139 (3.94)
Exhaust temperature at rated kW, dry exhaust, °F (°C)	950 (510)	941 (505)
Maximum allowable back pressure, in. Hg (kPa)	3.012 (10.2)	
Exhaust outlet size at hookup, in. (mm)	1.68" (42.7)	

ENGINE ELECTRICAL

Engine Electrical System	60 Hz	50 Hz
Battery charging alternator:		
Ground (negative/positive).....		Negative
Volts (DC).....		12
Ampere rating.....		55
Starter motor rated voltage (DC)		12
Recommended battery cold cranking amps (CCA) rating for 0°F (-18°C)		740
Quantity of batteries		1
Battery voltage (DC)		12

CONTROL PANEL

The DYNA-GEN GSC300 Digital Genset Controller provides control and protection in the operation of the generator set. The controller allows starting and stopping of the engine and indicates status and fault conditions.

The Controller monitors the following:

Unit Safety Shutdowns and Alarms:

- High Water Temperature
- Low Oil Pressure
- Overcrank
- Overspeed
- Low Battery Voltage Alarm
- Unit Not In Auto Alarm

It controls the following:

- Automatic Start/Stop (local and remote)
- Preheating

The Back Lit Digital Display provides monitoring of the following engine parameters:

- Battery Voltage
- Hour Meter
- Frequency
- Fuel Level

Taylor Power Systems also provides separate analog Voltmeter and Ammeter.

FUEL

Fuel System	60 Hz	50 Hz
Fuel supply line, min. ID, in. (mm)	5/16 (7.93)	
Fuel return line, min. ID, in. (mm)	.125 (3)	
Max. lift, engine-driven fuel pump, ft.	2.6	
Fuel prime pump	manual	
Fuel filter	CANISTER	
Recommended fuel	#2 diesel	

FUEL CONSUMPTION

Fuel Consumption	60 Hz	50 Hz
Diesel, gph (Lph) at % of load		
100%	1.93 (7.3)	1.64 (6.2)
75%	1.27 (4.8)	1.06 (4.0)
50%	.92 (3.5)	.77 (2.9)

COOLING

Cooling System	60 Hz	50 Hz
Ambient temperature °F (°C)	115 (46)	
Radiator system capacity, including engine, gal. (L)	1.84 (6.98)	
Engine jacket water flow, gpm (Lpm)	12.8 (48.5)	10.6 (40.3)
Heat rejected to cooling water at rated kW, dry exhaust Btu/min.	1265	1114
Water pump type	centrifugal	
Fan diameter, including blades, in. (mm)	15.35 (390)	
Fan hp (kW)	0.5 (0.4)	.4 (.3)
Max. restriction of cooling air, intake and discharge side of rad., in. LBF in ² (kPa)	5.0 (35)	
Radiator-cooled cooling air, cfm	1400	1200

LUBRICATION

Lubricating System	60 Hz	50 Hz
Type	Full Pressure	
Oil pan capacity with filter, qts. (L)	11.2 (10.6)	
Oil filter, quantity, type	1 spin on	
Oil cooler	none	

GENERATOR SPECIFICATIONS

STANDARDS

BC16 and BC18 industrial generators meet the requirements of BS5000 PART 3, VDE0530, UTE5100, NEMA MG1-22, CEMA, IEC34-1, CSA22.2 AND AS1359.

EXCITATION SYSTEMS

SX460 & SA465 AVRs

The SX460 AVR is available for use with both BC16 and BC18 generators. The SA465 AVR is available for use with the BC18 generator only.

With these self-excited systems the main stator provides power via the automatic voltage regulator (AVR) to the exciter stator. The high efficiency semiconductors of the (AVR) ensure positive build up from initial low levels of residual voltage.

The exciter rotor output is fed to the main rotor through a three phase full wave bridge rectifier. The rectifier is protected by a surge suppressor against surges caused, for example, by short circuit or out of phase paralleling.

The SA465 will support a range of electronic accessories, including a 'droop' Current Transformer (CT) to permit parallel operation with other ac generators.

VOLTAGE REGULATION

Self excited AVRs are 2 phase average voltage sensed and will control the generator output voltage to within the following limits:

SX460 $\pm 1.5\%$

SA465 $\pm 1.0\%$

from no load to full load including cold to hot variations for any power factor between 0.8 lagging and unity allowing for a 4% engine speed variation.

Voltage is adjusted using a trimmer on the AVR.

INSULATION / IMPREGNATION

The insulation system is Class 'H'.

All wound components are impregnated with materials and processes designed specifically to provide protection against the harsh environments encountered in generator applications. Varnishes and resins are selected and developed to provide the high build required for static windings and the high mechanical strength required for rotating components.

WINDINGS & ELECTRICAL PERFORMANCE

All generator stators are wound to 2/3 pitch. This eliminates triplen (3rd, 9th, 15th...) harmonics on the voltage waveform and is found to be the optimum design for trouble-free supply of non linear loads. The 2/3 pitch design avoids excessive neutral currents, sometimes seen with higher winding pitches, when in parallel with the mains.

A fully connected damper winding reduces oscillations during paralleling. This winding, with 2/3 pitch and carefully selected pole and tooth designs, ensures very low waveform distortion.

TELEPHONE INTERFERENCE

THF (as defined by BS4999 Part 40) is better than 2%. TIF (as defined by ASA C50.12) is better than 50.

RADIO INTERFERENCE

The absence of brushgear and the high quality AVR ensure low levels of interference with radio transmissions.

Additional RFI suppression may be supplied if required.

ENCLOSURE

IP22 (NEMA 1) is standard for all industrial generators. Giving drip proof protection of 60 degrees from vertical.

Inlet air filters are available as an option on all generators, at reduced ratings (5% derate).

SHAFT

All generator rotors are dynamically balanced to better than BS6861: Part 1 Grade 2.5 for minimum vibration in operation.

QUALITY ASSURANCE

Generators are manufactured using production procedures having a quality assurance level to BS EN (ISO9001).

STANDARD FEATURES AND ACCESSORIES

Standard Features

- Heavy duty steel base
- Vibration isolators
- Oil drain valve with extension
- Flex exhaust connector
- Battery rack
- Battery cables
- Owners manual

Accessories

- Generator strip heater
- Line circuit breaker
- DGC-2020 Digital Controller
- DGC-2020 Enhanced generator protection
- DGC-2020 Internal Modem
- DGC-2020 Programmable Aux. Contacts qty. (8) 2Adc
- Surface Mount Remote Annunciator
- Flush Mount Remote Annunciator
- Analog Auto-Start Control Panel

Accessories

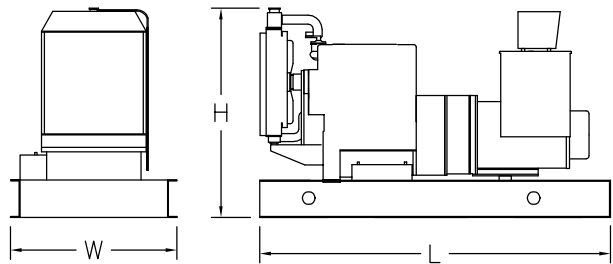
- Exhaust silencer
- Silencer mounting kit for enclosure
- Weather enclosure
- Sound attenuated enclosure
- Sub-base fuel tank
- Flexible fuel lines
- Day tank
- Oil pan heater
- Battery
- Battery heater
- Battery charger
- Water jacket heater

WEIGHTS AND DIMENSIONS

DS20M2

Overall Size, L x W x H, in.: (55" x 30" x 42")

Weight (DRY): 905 Lbs.



Note: This drawing is provided for reference only and should not be used for planning installation. Contact your local distributor for more detailed information.

DISTRIBUTED BY:

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